

CABARRUS COUNTY
MARLBORO LIGHTS 100 REGULAR SP
BRAND CODE-0160 (STD)

BASIC WEIGHT SPECIFICATION

EFFECTIVE DATE: 09/24/91
STANDARD PRODUCTION

PHYSICAL MEASUREMENTS

TORACCO ROD LENGTH	:	68.0	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,328.1463	CUBIC MM
CALCULATED DENSITY	:	24.8922	CGMS/CC

MOISTURE

PACK O. V. : 13.00 % H₂O

TARGET WEIGHTS

FILLER WEIGHT	:	.8284488	GRAMS
CALCULATED WEIGHT	:	1.8264	LBS. /1000
PAPER AND ADHESIVE	:	.0476703	GRAMS
ROD WEIGHT	:	.8761191	GRAMS
TIPPING AND ADHESIVE	:	.0471462	GRAMS
TOTAL LESS PLUG	:	.9232653	GRAMS

REASON FOR CHANGE : UPDATED SPECIFICATION TO REFLECT CURRENT EFFECTIVE
: DATE OF 09-24-91. SPECIFICATION REVIEWED TO INSURE
: CURRENT INFORMATION. NO OTHER CHANGES.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 9/21/91

PRINTING DATE : 9/21/91
PRINTING TIME : 11:50:54

APPROVED BY:

E. R. Watts

SUPERCEDES SPECIFICATION DATED: 9/26/88

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